

GALLEY AND DELUXE BOX INSTALLATION INSTRUCTIONS

Please Read before beginning

- *Stainless steel hardware may bind together when tightening—It is recommended that you apply an anti-seize assembly lubricant to the threads of each bolt before assembly*
- *This installation requires two people*



Included hardware

Quantity

PRE-KIT 350462	
• Keys – Attached to inside of lock.....	1 set
• 70008 – ¼-20 Nut with nylon locking insert	4
• 70009 – ¼ x 5/8 Washer SS (.03" thick).....	4
• 70038 – ¼ -20 x 2 3/4" Bolt Flt Soc Cap Phillips SS	4
• 70040 – ¼" Washer Countersunk Fin SS	4
• 70039 – 1/4" Fender washer SS.....	4
• Anti-seize packet, 2g	1

GALLEY BOX ONLY

Preassembled with the below hardware

- Lanyard cables- Stainless steel braided
- 70003 – #8-32 x 1/2" Pan Head Screw SS
 4 |
- 70002 – #8 Washer
 8 |
- 70001 – #8-32 Nut with nylon locking insert
 4 |

Installation Instructions

1. Place the box or jerry can centered on the swing arm.
2. Drill four - ¼" holes through the box and swing arm (before drilling read the drilling tips and notes below).
 - a. Two of the holes should be drilled through the bottom of the box (**see Figure 1 for location**).
 - b. The other two holes should be drilled through the back of the box and the swing arm tubing (also seen in Figure 1).

- i. Note: for Chevy/GMC the hole should be centered on the downward 45° pipe.
- 3. Drilling tips and notes:
 - a. It is helpful to center punch the spot where you are going to drill so the drill bit does not walk.
 - b. Place a bolt in each hole as you finish drilling it to help keep the box from moving.

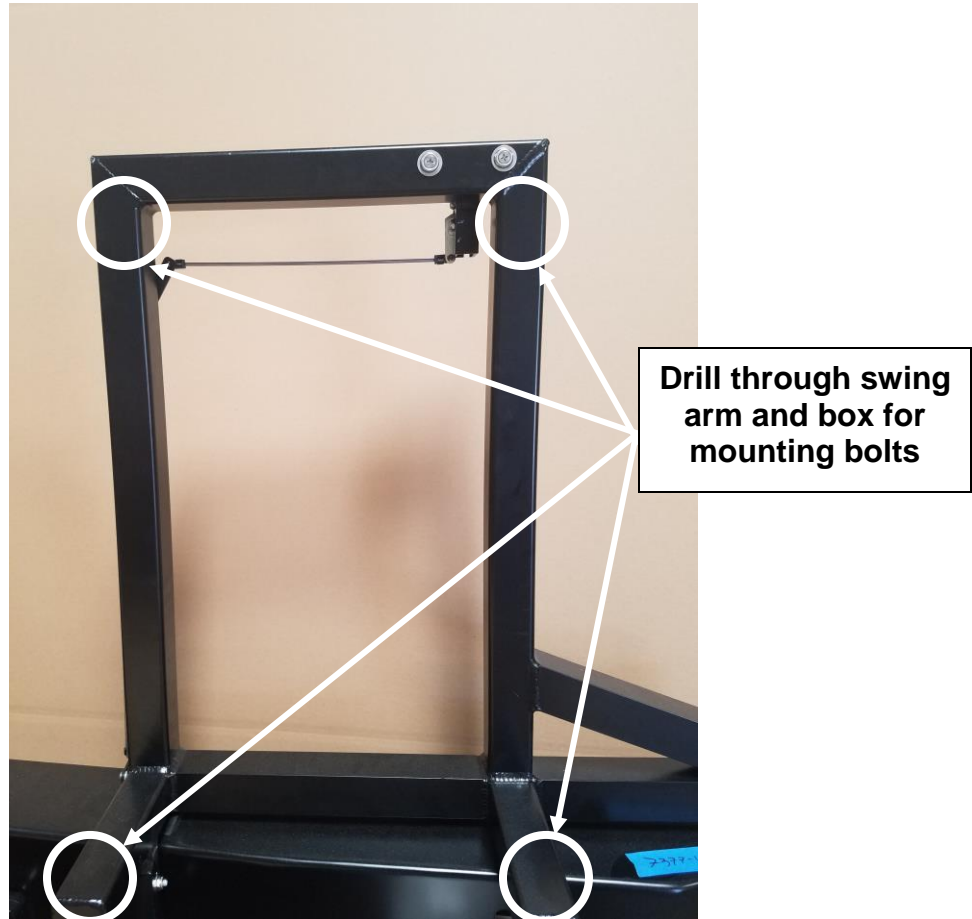


Figure 1. Drill and bolt locations for mounting box